

The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows.

- 1 -

A reduced near-infrared radiation transmitting,
reduced ultraviolet radiation transmitting, electrochromic
glazing assembly comprising:

first and second spaced, optically transparent, elements, said elements each having outside and inside surfaces and defining a space between the outside surface of said first element and the inside surface of said second element:

an electrochromic medium confined in said space whose light transmittance is variable upon the application of an electric field thereto;

means for applying an electric field to said electrochromic medium to cause variation in the light transmittance of said medium;

ultraviolet radiation reducing means incorporated in said assembly for reducing ultraviolet radiation degradation of said electrochromic medium in said assembly and for reducing ultraviolet radiation transmittance through said assembly; and

near-infrared reflective means located on at least one of said first and second elements for reducing the transmission of near-infrared radiation through said window assembly, said reflective means incorporating at least one semitransparent, elemental, thin metal film;

said elemental thin metal film reflecting at least about 30% of the solar energy for Air Mass 2 in the spectral region from 800 nanometers to 2500 nanometers.

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1 The glazing assembly of claim 1 wherein said
near-infrared reflective means is a thin film stack
including said elemental thin metal film sandwiched between
5 optically transparent thin metal compound films selected
from the group consisting of metal oxide, metal nitride,
metal halide, and metal sulfide thin films.

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1 The glazing assembly of claim 8 wherein said thin
metal compound films of said thin film stack are selected
from the group consisting of zinc oxide, titanium oxide,
vanadium oxide, zirconium oxide, tungsten oxide, indium
5 oxide, bismuth oxide, magnesium fluoride, cerium oxide,
indium/tin oxide, tin oxide, zinc sulfide, silicon oxide and
silicon nitride.

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1 The glazing assembly of claim 1 further comprising
spectrally selective absorbing means for absorbing more
light in those regions of the visible spectrum from about
560 nanometers to about 780 nanometers than is absorbed in
5 those regions of the visible spectrum from about 400
nanometers to about 560 nanometers.

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1 The glazing assembly of claim 1 wherein at least
one of said elements is formed from specialized glass which
absorbs substantially more visible light in wavelengths
higher than about 560 nanometers than in other regions of
5 the visible spectrum and has a blue tint.

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assembly of claim 1
glass is the outer
assembly.

-13-
assembly of claim 1
glass element is the
window assembly.

-14-
assembly of claim 1
incorporates a UV absorber
0.2 weight percent of
titanium dioxide.

-15-
assembly of claim 1
laminate assembly adapted
the vehicle in which said
first and second panels
said panels each having
secured to one another

-16-
assembly of claim 1
or is located between

-17-
assembly of claim 1
formed from highly

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1 The glazing assembly of claim 17 wherein said one
glass panel is formed from specialized glass which absorbs
substantially more visible light in wavelengths higher than
5 about 560 nanometers than in other regions of the visible
spectrum and has a blue tint.

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1 The glazing assembly of claim 18 wherein said
intermediate layer comprises an optically transparent
polymeric adhesive substance having scatterproofing and
spectrally selective absorbing characteristics, and said
5 ultraviolet radiation reducing means being incorporated
therein.

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1 The glazing assembly of claim 15 wherein said
intermediate layer is a sheeting layer.

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1 The glazing assembly of claim 15 wherein said
intermediate layer includes a layer of polyvinylbutyral
sheeting.

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1 The glazing assembly of claim 15 wherein at least
one of said panels includes a layer of UV radiation reducing
polymeric film on at least one surface thereof.

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1 The glazing assembly of claim 21 wherein said
polymeric film is on a surface of said assembly adapted to
face the interior of the vehicle in which said assembly is
mounted, said polymeric film including anti-misting means
5 for reducing fogging thereon.

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1 The glazing assembly of claim 15 wherein at least
one panel in said laminate assembly is specialized blue tint
glass.

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1 The glazing assembly of claim 15 wherein at least
one of said glass panels is formed from tempered safety
glass.

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1 The glazing assembly of claim 15 further
comprising spectrally selective absorbing means for
absorbing more light in those regions of the visible
spectrum from about 560 nanometers to about 780 nanometers
5 than is absorbed in those regions of the visible spectrum
from about 400 nanometers to about 560 nanometers.

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1 The glazing assembly of claim 26 wherein said
spectrally selective absorbing means also include a
polymeric interlayer which is highly light transmitting and
which adheres said panels to one another.

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1 The glazing assembly of claim 27 wherein said
polymeric interlayer is a sheeting layer which absorbs
substantially more visible light in wavelengths higher than
about 560 nanometers than in other regions of the visible
5 spectrum and has a blue tint.

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1 The glazing assembly of claim 1 wherein said
assembly is one of a vehicle window, vehicle sunroof, a
vehicle sun visor, and a vehicle shade band.

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an electrochromic medium confined in said space whose light transmittance is variable upon the application of an electric field thereto;

15 means for applying an electric field to said electrochromic medium to cause variation in the light transmittance of said medium;

ultraviolet radiation reducing means incorporated in said assembly for reducing ultraviolet radiation
20 degradation of said electrochromic medium in said assembly and for reducing ultraviolet radiation transmittance through said assembly; and

near-infrared reflective means located on at least one of said first and second elements for reducing the
25 transmission of near-infrared radiation through said window assembly, said reflective means incorporating at least one semitransparent, elemental, thin metal film;

said elemental thin metal film reflecting at least about 30% of the solar energy for Air Mass 2 in the spectral
30 region from 800 nanometers to 2500 nanometers.

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1 The glazing assembly of claim 38 wherein said elemental thin metal film has a physical thickness of between about 80 angstroms to about 300 angstroms.

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1 The glazing assembly of claim 39 wherein said elemental thin metal film has a sheet electrical resistance of no greater than about 8 ohms/square.

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1 The glazing assembly of claim 40 wherein said elemental thin metal film is selected from the group

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consisting of gold, copper, aluminum, silver, and alloy combinations thereof.

-42-

1 The glazing assembly of claim 40 wherein said elemental thin metal film is silver.

-43-

1 The glazing assembly of claim 38 wherein said near-infrared reflective means is a thin film stack including said elemental thin metal film sandwiched between optically transparent thin metal compound films selected
5 from the group consisting of metal oxide, metal nitride, metal halide, and metal sulfide thin films.

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1 The glazing assembly of claim 43 wherein said thin metal compound films of said thin film stack are selected from the group consisting of zinc oxide, titanium oxide, vanadium oxide, zirconium oxide, tungsten oxide, indium
5 oxide, bismuth oxide, magnesium fluoride, cerium oxide, indium/tin oxide, tin oxide, zinc sulfide, silicon oxide and silicon nitride.

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1 The glazing assembly of claim 38 further comprising spectrally selective absorbing means for absorbing more light in those regions of the visible
5 spectrum from about 560 nanometers to about 780 nanometers than is absorbed in those regions of the visible spectrum from about 400 nanometers to about 560 nanometers.

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1 The glazing assembly of claim 45 wherein at least one of said panels is formed from highly light transmitting glass.

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10 adapted to be closer to the exterior of the vehicle in which
said assembly is mounted and including first and second
spaced, optically transparent panels, said panels each
having outside and inside surfaces and secured to one
another by an intermediate layer;

15 an electrochromic medium confined in said space
whose light transmittance is variable upon the application
of an electric field thereto;

means for applying an electric field to said
electrochromic medium to cause variation in the light
transmittance of said medium;

20 ultraviolet radiation reducing means incorporated
in said assembly for reducing ultraviolet radiation
degradation of said electrochromic medium in said assembly
and for reducing ultraviolet radiation transmittance through
said assembly;

25 safety means incorporated in said assembly for
preventing fragment scattering, lacerative injuries and
contact with said electrochromic medium should one of said
elements break or crack; and

30 near-infrared reflective means located on at least
one of said first and second elements for reducing the
transmission of near-infrared radiation through said window
assembly, said reflective means incorporating at least one
semitransparent, elemental, thin metal film.

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1 The glazing assembly of claim 57 wherein said
elemental, thin metal film has a physical thickness of
between about 80 angstroms to about 300 angstroms.

-59-

1 The glazing assembly of claim 58 wherein said elemental thin metal film has a sheet electrical resistance of no greater than about 8 ohms/square.

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1 The glazing assembly of claim 59 wherein said safety means includes a layer of said UV radiation reducing polymeric film on a surface of at least one of said elements.

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1 The glazing assembly of claim 60 wherein said near-infrared reflective means is located between said first and second panels of said second element.

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1 The glazing assembly of claim 61 wherein said elemental thin metal film of said near-infrared reflective means is selected from the group consisting of gold, copper, aluminum, silver, and alloy combinations thereof.

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1 The glazing assembly of claim 61 wherein said elemental thin metal film is silver.

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1 The glazing assembly of claim 61 wherein said near-infrared reflective means is a thin film stack including said elemental thin metal film sandwiched between optically transparent thin metal compound films selected
5 from the group consisting of metal oxide, metal nitride, metal halide, and metal sulfide thin films.

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1 The glazing assembly of claim 64 wherein said thin metal compound films of said thin film stack are selected

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from the group consisting of zinc oxide, titanium oxide,
vanadium oxide, zirconium oxide, tungsten oxide, indium
oxide, bismuth oxide, magnesium fluoride, cerium oxide,
indium/tin oxide, tin oxide, zinc sulfide, silicon oxide and
silicon nitride.

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The glazing assembly of claim 61 further
comprising spectrally selective absorbing means for
absorbing more light in those regions of the visible
spectrum from about 560 nanometers to about 780 nanometers
than is absorbed in those regions of the visible spectrum
from about 400 nanometers to about 560 nanometers.

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The glazing assembly of claim 66 wherein at least
one of said panels is formed from highly light transmitting
glass; said glass panel including said spectrally selective
absorbing means, said glass panel being formed from
specialized glass which absorbs substantially more visible
light in wavelengths higher than about 560 nanometers than
in other regions of the visible spectrum and has a blue
tint.

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The glazing assembly of claim 67 wherein said
specialized blue tint glass panel is the outermost or
outside panel in said laminate assembly.

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The glazing assembly of claim 66 wherein said
intermediate layer is a polymeric layer incorporating said
safety means, said spectrally selective absorbing means, and
said ultraviolet radiation reducing means therein.

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FOOTNOTES

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1 The glazing assembly of claim 69 wherein said polymeric layer absorbs substantially more visible light in wavelengths higher than about 560 nanometers than in other regions of the visible spectrum and has a blue tint.

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1 The glazing assembly of claim 57 wherein said safety means includes a polymeric layer on one surface of one of said elements having at least one of anti-lacerative and anti-misting characteristics.

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1 The glazing assembly of claim 57 wherein at least one of said panels of said laminate assembly has a blue tint.

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1 The glazing assembly of claim 57 wherein at least one of said elements incorporates a UV absorbing glass sheet comprising at least 0.2 weight percent of one of cerium oxide, iron oxide and titanium dioxide.

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1 The glazing assembly of claim 57 wherein said assembly includes a perimetral coating on at least one surface of at least one of said elements for concealing from view said means for applying an electric field to said electrochromic medium.

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1 The glazing assembly of claim 57 wherein said assembly includes seal means intermediate said elements for confining said electrochromic medium in said space; said seal means being color matched to structure in the vehicle which is adjacent said assembly.

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